

## OK Autrod 13.36 SAW

OK Autrod 13.36 is a C 1.0%Mn, 0.8%Ni, 0.4%Cu wire used in combination with OK Flux 10.71 to weld weather resisting steels used in the construction of buildings, bridges, boilers, exhaust chimneys etc. The weld metal has improved corrosion to that of carbon manganese weld metal when exposed to environments containing salt water, sulphurous gases and caustic liquors.

### Specifications

#### Classifications

EN ISO 14171-A : S2Ni1Cu  
SFA/AWS A5.23 : EG

### Typical Charpy V-Notch Properties

| Condition | Testing Temperature | Impact Value |
|-----------|---------------------|--------------|
| As Welded | +20 °C              | 120 J        |
| As Welded | -20 °C              | 70 J         |