

OK Tubrodur 15.39

A 2% Cr hardfacing metal cored wire for use with CO₂ shielding gas.

Specifications

Classifications	EN 14700 : T Fe1 DIN 8555 : MF1-300P
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Welding Current	DC+
Alloy Type	Hardfacing 2% Cr
Shielding Gas	C1 (EN ISO 14175)

Deposition Data

Diameter	Current	Voltage	Wire Feed Speed	Deposition Rate
1.6 mm	150-450 A	21-40 V	2.4-11.9 m/min	1.8-9.0 kg/h