

OK Flux 10.33

Agglomerated fluoride-basic flux designed primarily for surfacing of continuous casting rollers, using cored wires with single- or twin-arc technique with oscillating procedure. OK Flux 10.33 can also be used for hot strip mill roller tool steel overlays with a stringer bead procedure as well as for a variety of low alloy steel build-up filler metals. The flux has excellent slag removal and can tolerate high interpass temperatures.

Specifications

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| Classifications | EN ISO 14174 : S A FB 2 56 53 DC |
| Approvals | NAKS/HAKC : RD 03-613-03 |

Approvals are based on factory location. Please contact ESAB for more information.

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| Slag Type | Fluoride-basic MgO-CaF ₂ -Al ₂ O ₃ -SiO ₂ |
| Alloy Transfer | Non-alloying |
| Density | nom: 1.1 % |
| Basicity Index | nom: 2.9 % |