

OK Tubrod 15.30

A metal cored 308L stainless steel cored wire for use with M13 shielding gas.

Specifications	
Classifications	EN 14700 : T Fe12 EN ISO 17633-A : T 19 9 L M M12 2 EN ISO 17633-A : T 19 9 L M M13 2
Approvals	CE : EN 13479 DB : 43.039.02 VdTÜV : 03014

Approvals are based on factory location. Please contact ESAB for more information.

Welding Current	DC+
Alloy Type	Stainless 308L
Shielding Gas	M12, M13 (EN ISO 14175)

Deposition Data				
Diameter	Current	Voltage	Wire Feed Speed	Deposition Rate
1.2 mm	150-350 A	18-34 V	5.3-16.4 m/min	2.2-7.0 kg/h
1.6 mm	150-450 A	18-39 V	2.4-11.2 m/min	1.8-10.0 kg/h