

## Exaton 20.25.5.LCu

Exaton 20.25.5.LCu welding wire is suitable for joining steels of the 20Cr/25Ni/4.5Mo/1.5Cu type - for example Alleima® 2RK65™ used in many areas of the process industry, such as in the production of acetic acid, sulfuric acid, terephthalic or tartaric acid and vinyl chloride. It is also suitable for use in cooling operations involving sea water or heavily polluted river water. It is used for Submerged Arc Welding combined with Exaton Flux 15W.

### Specifications

#### Classifications

EN ISO 14343-A : S 20 25 5 Cu L  
 SFA/AWS A5.9 : ER385  
 Werkstoffnummer : ~1.4519

#### Approvals

CE : EN 13479  
 UKCA : EN 13479

Approvals are based on factory location. Please contact ESAB for more information.

### Typical Wire Composition %

C	Mn	Si	S	P	Ni	Cr	Mo	Cu
<=0.020	1.8	0.4	<=0.015	<=0.015	25	20	4.5	1.5