

Exaton Ni59

Exaton Ni59 is nickel chromium molybdenum alloy of the type UNS N065059. It is a versatile alloy with excellent wet corrosion resistance for the most demanding applications. It combines excellent corrosion resistance in oxidizing and reducing media, has excellent resistance in chloride containing media and to localized corrosion environments. The grade has excellent thermal stability compared to other nickel alloys, and has therefore outstanding resistance to intermetallic precipitation during welding. The microstructure is fully austenitic. Exaton Ni59 is used for joining matching alloys or dissimilar joining to other nickel alloys such as UNS N10276 (2.4819), type UNS N06022 (2.4602), UNS N06625 (2.4856) and N08825 (2.4858). It provides strong, tough, Nb free weld metal for dissimilar welds in super austenitic and super duplex stainless steel joints or combinations of these with nickel alloys. Typical applications are: contaminated mineral acid environments such as sulfuric acid, hydrochloric acid, phosphoric acid, nitric acid etc, components in sulphuric acid coolers, digesters and bleachers, chemical, petrochemical, marine, pharmaceutical, energy production and pollution control.

Specifications

Classifications	SFA/AWS A5.11 : ENiCrMo-13 EN ISO 14172 : E Ni 6059 (NiCr23Mo16)
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Welding Current	DC+
Alloy Type	Ni-based CrMo
Coating Type	Basic

Tensile Properties

Testing Condition	Yield Strength	Tensile Strength	Elongation
ISO			
As Welded	500 MPa	790 MPa	35 %

Charpy Testing

Testing Condition	Testing Temp	Impact Value
ISO		
As Welded	20 °C	60 J
As Welded	-196 °C	40 J

Typical Weld Metal Analysis %

C	Mn	Si	S	P	Ni	Cr	Mo	Fe
0.01	0.2	0.15	0.006	0.006	60	23	16	1

Deposition Data

Diameter	Amps	Volts	Efficiency (Per)	Fusion time per electrode at 90Per I max	Deposition rate at 90Per
2.5 x 300.0 mm	50-70 A	25 V	60 %	50 sec	0.8 kg/h
3.2 x 350.0 mm	60-90 A	25 V	62 %	63 sec	1.2 kg/h
4.0 x 350.0 mm	80-120 A	27 V	62 %	81 sec	1.4 kg/h