

OK Flux 10.97

An agglomerated Chromium and Manganese alloying flux for hardsurfacing purpose producing a weld metal with a hardness of about 35 HRC with a mild steel electrode.

Specifications

Classifications	EN ISO 14174 : S A AB 3 Cr1 Mn2 DC
Slag Type	Aluminate-basic Al ₂ O ₃ -CaO-MgO-Cr-Mn
Alloy Transfer	Chromium and Manganese alloying
Density	nom: 1.1 kg/dm ³
Basicity Index	nom: 1.4