

OK Band 309LMo ESW

OK Band 309LMo ESW is a stainless strip for single layer electroslag strip surfacing. Together with OK Flux 10.10 and OK Flux 10.14 it produces a 316L type of weld deposit.

Specifications

Classifications

EN ISO 14343-A : B 21 13 3 L
SFA/AWS A5.9 : EQ309LMo (Mod)

Typical Wire Composition %

C	Mn	Si	Ni	Cr	Mo	N	Ferrite FN
0.015	1.8	0.2	13.5	20.5	2.9	0.06	13