OK Autrod 13.24

Ni-, Mo-alloyed, copper-coated wire for Submerged Arc Welding. With OK Flux 10.62 excellent toughness values; CTOD tested. For low temperature steels and fine grained steels in ship building and Off-Shore industries, etc.

Specifications	
Classifications	SFA/AWS A5.23 : ENi6 EN ISO 14171-A : S3Ni1Mo0,2
Approvals	CE : EN 13479 UKCA : EN 13479 VdTÜV : 12103

Approvals are based on factory location. Please contact ESAB for more information.

Typical Wire Composition %				
C	**Mn**	**Si**	**Ni**	**Mo**
0.12	1.52	0.23	0.88	0.19