

Exaton 24.13.LHF

Exaton 24.13.LHF welding wire is particularly suitable for overlay welding and joining dissimilar steels, for example austenitic stainless steels to low alloyed or non alloyed steels. It has excellent resistance to hot cracking due to its enhanced ferrite content. It is used for Submerged Arc Welding and recommended flux is Exaton 15W.

Specificaties	
Classificaties	EN ISO 14343-A : S 23 12 L SFA/AWS A5.9 : ER309L
Goedkeuringen	CE : EN 13479 UKCA : EN 13479 VdTÜV : 03771

Goedkeuringen zijn gebaseerd op fabriekslocatie. Neem contact op met ESAB voor meer informatie.

draad samenstelling									
C	Mn	Si	S	P	Ni	Cr	Mo	V	Cu
0.01	1.8	0.4	0.001	0.011	13.4	23.8	0.04	0.05	0.03

draad samenstelling					
N	Nb	Ti	Co	FN deLong	FN WRC
0.05	0.03	0.004	0.03	14	13