

Exaton 37S

Exaton 37S is a highly basic welding flux for electroslag strip surfacing. It gives excellent slag removal and bead appearance also for niobium-alloyed strip electrodes. Flux Exaton 37S is used together with strip electrodes of chromium, chromium-nickel and chromium-nickel-molybdenum steel types with or without niobium.

Tekniska data	
Klassificeringar	EN ISO 14174 : ES A FB 2B
Svetsström	1800 A (Using 60x0.5 mm strip)
Slaggtyp	Fluoride basic CaF ₂ -Al ₂ O ₃
Densitet	nom: 0.8 Kg/l
Basisitets index	nom: 3.8

Villkor : Bågspänning 25 V , Flux/trådförbrukning, kg DC 0.5 kg , Svetsström 1250 A , Framföringshastighet 9 m/h