

Exaton 24.13.LHF

Exaton 24.13.LHF welding wire is particularly suitable for overlay welding and joining dissimilar steels, for example austenitic stainless steels to low alloyed or non alloyed steels. It has excellent resistance to hot cracking due to its enhanced ferrite content. It is used for Submerged Arc Welding and recommended flux is Exaton 15W.

Tekniska data	
Klassificeringar	EN ISO 14343-A : S 23 12 L SFA/AWS A5.9 : ER309L
Godkännanden	CE : EN 13479 UKCA : EN 13479 VdTÜV : 03771

Godkännanden baseras på fabriksplats. Kontakta ESAB för mer information.

Trådens sammansättning %									
C	Mn	Si	S	P	Ni	Cr	Mo	V	Cu
0.01	1.8	0.4	0.001	0.011	13.4	23.8	0.04	0.05	0.03

Trådens sammansättning %					
N	Nb	Ti	Co	FN deLong	FN WRC
0.05	0.03	0.004	0.03	14	13