

OK Autrod 13.20 SC

Cr-, Mo-alloyed, copper-coated wire for Submerged Arc Welding. Very low level of impurities. X-factor (Bruscato-) max. 11. With OK Flux 10.63 for highest toughness requirements also after Step-Cooling; very clean weld metal with X-factor max. 15. Mainly for creep resistant steels (2,25% Cr, 1% Mo).

Specifications

Classifications	SFA/AWS A5.23 : EB3R EN ISO 24598-A : S S CrMo2
Approvals	CE : EN 13479 NAKS/HAKC : 3.2-4.0 mm VdTÜV : 12104

Approvals are based on factory location. Please contact ESAB for more information.

Typical Wire Composition %

C	Mn	Si	Cr	Mo	X-bar
0.11	0.66	0.15	2.33	0.95	11