

OK Band 309LNb

OK Band 309LNb is a stainless welding strip designed for the submerged arc or electroslag welding process. Together with OK Flux 10.05 it produces a 309LNb type of weld deposit using SAW. In combination with OK Flux 10.14 it manufactures a 347 type of weld deposit using single layer electroslag strip cladding.

Specifications

Classifications	EN ISO 14343-A : B 23 12 L Nb
Approvals	VdTÜV : 12102

Approvals are based on factory location. Please contact ESAB for more information.

Typical Wire Composition %

C	Mn	Si	Ni	Cr	N	Nb	Ferrite FN
0.01	1.98	0.23	12.5	23.83	0.03	0.7	23