

OK Autrod 347

A continuous solid corrosion resisting chromium-nickel wire for the welding of austenitic chromium nickel alloys of the 18% Cr - 8% Ni-type. OK Autrod 347 has a good general corrosion resistance. The alloy is stabilized with Niobium to improve the resistance against intergranular corrosion of the weld metal. Due to the niobium content this alloy is recommended for use at higher temperatures. OK Autrod 347 can be used in combination with OK Flux 10.92, OK Flux 10.93 and OK Flux 10.94.

Dane techniczne

Klasyfikacje	EN ISO 14343-A : S 19 9 Nb SFA/AWS A5.9 : ER347
Aprobaty	CE : EN 13479 DB : 52.039.07 UKCA : EN 13479 VdTÜV : 12101

Zatwierdzenia s oparte na lokalizacji fabryki. Aby uzyska więcej informacji, skontaktuj si z ESAB.

Rodzaj stopu	Austenitic (with approx. 10 % ferrite) 19% Cr - 9% Ni - Nb
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Skad drutu %

C	Mn	Si	Ni	Cr	N	Nb	FN WRC-92
0.04	1.4	0.4	9.5	19.2	0.05	0.6	7