

OK Flux 10.69

Agglomerated basic flux specially designed as a backing flux for one-sided Submerged Arc Welding. Perfect root formation with smooth route surface. Good capability to support the molten pool even at high heat inputs. Mainly for shipbuilding industries. A copper bar with groove is normally used to support the flux.

Dane techniczne

Klasyfikacje	EN ISO 14174 : S A CS 4
Typ ulu	Calcium-silicate
Transfer skadnika stopowego	No alloying
Gsto	nom: 1.3 kg/dm3
Wskanik zasadowoci	nom: 1.8