

## Exaton 22.15.3.L

Exaton 22.15.3.L is an austenitic filler material for joining stainless steels to carbon steels or low-alloy steels and for overlay welding. It is used for Submerged Arc Welding in combination with Exaton Flux 15W.

### Dane techniczne

#### Klasyfikacje

EN ISO 14343-A : S 23 12 2 L  
SFA/AWS A5.9 : ER309LMo (mod)  
EN 10088-1 : ~1.4435

### Skład drutu %

| C       | Mn  | Si  | S       | P       | Ni | Cr   | Mo  |
|---------|-----|-----|---------|---------|----|------|-----|
| <=0.025 | 1.5 | 0.4 | <=0.015 | <=0.025 | 15 | 21.5 | 2.7 |