

OK Band 316L

OK Band 316L is a stainless welding strip designed for surfacing using the submerged arc welding process. Together with OK Flux 10.05 it produces a 316L type of weld deposit. It can also be combined with fluxes designed for electroslag cladding in single and double layer solutions.

Specifications

Classifications	EN ISO 14343-A : B 19 12 3 L SFA/AWS A5.9 : EQ316L
Approvals	VdTÜV : 12102

Approvals are based on factory location. Please contact ESAB for more information.

Alloy Type	Austenitic CrNiMo
-------------------	-------------------

Typical Wire Composition %

C	Mn	Si	Ni	Cr	Mo	N	FN WRC-92
0.01	1.73	0.4	12.6	18.5	2.9	0.05	7