

Exaton 19.13.4.L

Exaton 19.13.4.L is suitable for joining stainless CrNiMo steels e.g. 317L or similar. It is used for Submerged Arc Welding.

Specifications

Classifications

EN ISO 14343-A : S 19 13 4 L
 SFA/AWS A5.9 : ER317L
 Werkstoffnummer : (1.4438)*

Typical Wire Composition %

C	Mn	Si	S	P	Ni	Cr	Mo	Cu	N
<0.020	1.8	0.4	<0.015	<0.015	13.5	19	3.6	<0.10	<0.060

Typical Wire Composition %

Co

<0.20