

## OK Tigrod 19.92

A bare nickel based rod alloyed with about 3% Ti for welding of high purity nickel (min 99,6 % Ni), ordinary wrought nickel and nickel with reduced C content. The weld metal can be used in a wide range of applications where the construction is working with corrosive media.

### Specifications

<b>Classifications</b>	SFA/AWS A5.14 : ERNi-1 EN ISO 18274 : S Ni 2061 (NiTi3)
<b>Approvals</b>	VdTÜV : 02787 (MV) VdTÜV : 06280 (FP)

Approvals are based on factory location. Please contact ESAB for more information.

<b>Alloy Type</b>	Nickel (Ni + 2.5 % Ti)
-------------------	------------------------

### Charpy Testing

<b>Testing Condition</b>	<b>Testing Temp</b>
As Welded	20 °C