

## OK Band NiCrMo3

OK Band NiCrMo3 is a nickel-based strip for submerged arc strip cladding. Together with OK Flux 10.11, OK Flux 10.16 or OK Flux 10.17 it produces a weld overlay with good corrosion resistance and high temperature properties.

### Specifications

|                        |                                                                      |
|------------------------|----------------------------------------------------------------------|
| <b>Classifications</b> | SFA/AWS A5.14 : EQNiCrMo-3<br>EN ISO 18274 : B Ni 6625 (NiCr22Mo9Nb) |
| <b>Approvals</b>       | VdTÜV : 12102                                                        |

Approvals are based on factory location. Please contact ESAB for more information.

### Typical Wire Composition %

| C    | Mn  | Si  | Ni   | Cr   | Mo  | Fe  | Nb+Ta |
|------|-----|-----|------|------|-----|-----|-------|
| <0.1 | 0.3 | 0.1 | 58.0 | 22.0 | 9.0 | 2.0 | 4.0   |