

FILARC PZ6176

A metal cored wire developed for fabrication and repair of Pelton and Francis wheels and other water turbine components in 16%Cr 5%Ni alloyed soft martensitic steels used with M13 or M14 shielding gas.

Tekniska data

Klassificeringar	EN 14700 : T Fe7
Svetsström	DC+
Skyddsgas	M12, M13 (EN439)

Insmålningsdata

Diameter	Ström	Bågspänning	Trådmatningshastighet	Insvetstal
1.2 mm	150-350 A	18-34 V	5.3-16.4 m/min	2.2-7.0 kg/h