



## North American Alloy Surcharge Values

	Q1 2026		Q4 2025		Q3 2025	
	US/Lb	US/Kg	US/Lb	US/Kg	US/Lb	US/Kg
<b>Stainless Steels</b>						
AXT, 16.95	1.94	4.27	1.74	3.82	1.74	3.83
308, 308L, 308LSi, 308H	2.07	4.55	1.94	4.26	1.94	4.27
309, 309L, 309Si, 309LSi	2.49	5.48	2.32	5.11	2.32	5.10
309Mo, 309LMo	3.57	7.84	3.21	7.07	3.17	6.97
310	3.41	7.49	3.03	6.67	3.13	6.89
312	2.54	5.58	2.33	5.13	2.27	4.99
316, 316L, 316LSi, 316H	3.06	6.73	2.94	6.46	2.94	6.47
317, 317L	3.50	7.71	3.25	7.16	3.34	7.35
320, 320LR	6.75	14.86	6.75	14.86	6.74	14.83
385	5.14	11.31	4.63	10.18	4.68	10.30
347, 347Si, 347H	2.10	4.63	1.96	4.31	1.95	4.29
2209	3.21	7.07	2.79	6.13	2.81	6.18
2509, 2594, 2507	3.44	7.57	3.35	7.37	3.36	7.39
409Ti, 409Nb	0.75	1.65	0.59	1.30	0.58	1.28
410, 420 & 423L	0.87	1.91	0.70	1.54	0.70	1.54
410NiMo	1.40	3.07	1.21	2.67	1.16	2.55
430LNb, 430 LNbTi, 439Ti, 18CrCb	0.91	2.01	0.73	1.61	0.73	1.61
<b>Nickel Alloy Electrodes and Cored Wire</b>						
ENi-1	8.99	19.78	9.16	20.16	9.16	20.15
ENiCrFe-2	7.49	16.47	6.97	15.34	6.91	15.20
ENiCrFe-3	6.06	13.32	6.19	13.61	6.22	13.68
ENiCrMo-5	12.98	28.56	12.80	28.16	12.82	28.20
ENiCrMo-3	10.00	22.00	9.50	20.91	9.57	21.05
ENiCrMo-6, OK 92.55	10.74	23.63	10.34	22.75	10.35	22.77
ENiCrMo-7	19.12	42.07	18.82	41.40	18.80	41.36
ENiCrMo-13	11.93	26.26	11.46	25.21	11.41	25.10
ENi-CI-A	8.72	19.18	8.11	17.85	8.14	17.91
ENiFe-CI, Nicore 55	6.25	13.76	5.37	11.81	5.40	11.88
<b>Nickel Alloy Solid Wire</b>						
ERNiCrMo-3	11.38	25.03	10.76	23.68	10.77	23.69
ERNiCrMo-4	13.78	30.31	13.01	28.62	13.06	28.73
ERNiCr-3	7.58	16.67	7.55	16.62	7.55	16.61
ENi-1	8.53	18.77	8.26	18.17	8.24	18.13
NiFeMn-CL, Ni44HT	6.10	13.42	6.10	13.42	6.10	13.42
ERNiFeCr-1	8.56	18.84	8.39	18.46	8.34	18.35
<b>Copper Alloy</b>						
ERCuSi, ERCuAl, ERCu	3.90	8.58	3.26	7.18	3.05	6.71
ERCuNi	6.99	15.38	6.68	14.69	6.66	14.65
ERNiCu-7	8.99	19.77	8.59	18.91	8.57	18.85
ENiCu-7	6.75	14.86	6.75	14.86	6.74	14.83

Note: The file only includes high running alloys. For any other speciality alloy, please enquire with customer service