



North American Alloy Surcharge Values

	Q4 2023		Q3 2023		Q3 2023 SA	
	US/Lb	US/Kg	US/Lb	US/Kg	US/Lb	US/Kg
Stainless Steels						
AXT, 16.95	1.84	4.06	3.60	7.94	4.66	10.27
308, 308L, 308LSi, 308H	2.02	4.45	4.13	9.10	5.46	12.04
309, 309L, 309Si, 309LSi	2.45	5.40	4.90	10.80	6.76	14.90
309Mo, 309LMo	3.35	7.39	6.33	13.96	8.38	18.47
310	3.59	7.91	6.22	13.71	8.96	19.75
312	2.46	5.42	4.45	9.81	5.77	12.72
316, 316L, 316LSi, 316H	2.96	6.53	5.91	13.03	7.47	16.47
317, 317L	3.33	7.34	6.48	14.29	8.65	19.07
320, 320LR	6.61	14.57	10.59	23.35	-	-
385	5.08	11.20	9.29	20.48	12.58	27.73
347, 347Si, 347H	2.05	4.52	4.20	9.26	5.41	11.93
2209	2.81	6.19	5.53	12.19	6.83	15.06
2509, 2594, 2507	3.31	7.30	6.16	13.58	7.73	17.04
409Ti, 409Nb	0.61	1.34	1.90	4.19	2.35	5.18
410, 420 & 423L	0.56	1.23	1.77	3.90	2.09	4.61
410NiMo	1.20	2.65	2.78	6.13	3.49	7.69
430LNb, 430 LNbTi, 439Ti, 18CrCb	0.76	1.68	2.08	4.59	2.21	4.87
Nickel Alloy Electrodes and Cored Wire						
ENi-1	10.66	23.50	13.06	28.79	-	-
ENiCrFe-2	7.03	15.50	11.01	24.27	-	-
ENiCrFe-3	6.36	14.02	10.34	22.80	11.24	24.78
ENiCrMo-5	12.48	27.51	16.46	36.29	-	-
ENiCrMo-3	9.50	20.94	13.48	29.72	-	-
ENiCrMo-6 & OK 92.55	10.38	22.88	14.36	31.66	-	-
ENiCrMo-7 & Ni44HT	18.50	40.79	22.48	49.56	-	-
ENiCrMo-13	11.19	24.67	15.17	33.44	-	-
ENiCu-7	6.61	14.57	10.59	23.35	-	-
ENi-CI-A	9.69	21.36	14.92	32.89	-	-
ENiFe-CI, Nicore 55	6.46	14.24	8.79	19.38	-	-
Nickel Alloy Solid Wire						
ERNiCrMo-3	10.85	23.92	19.54	43.08	22.15	48.83
ERNiCrMo-4	13.13	28.95	20.66	45.55	24.15	45.55
ERNiCr-3	9.22	20.33	15.89	35.03	17.96	35.03
ERNi-1	10.02	22.09	19.17	42.26	-	-
ERNiCu-7	9.43	20.79	14.87	32.78	-	-
ERNiFeCr-1	8.41	18.54	12.39	27.31	14.5	27.31
Copper Based Solid Wire						
ERCuSi, ERCuAl, ERCu	2.19	4.83	6.17	13.60	-	-
ERCuNi	6.14	13.54	10.12	22.31	-	-

Note: The file only includes high running alloys. For any other speciality alloy, please enquire with customer service