

OK Band 430

OK Band 430 is a 17Cr welding strip designed for surfacing using the submerged arc welding and electroslag processes. The strip is used mainly for R+M applications. In combination with OK Flux 10.07 is giving a weld metal with 14Cr-4Ni-1Mo and a hardness of 370-420 HB.

Specifications

Classifications	EN ISO 14343-A : B 17
Alloy Type	17Cr

Typical Wire Composition %

C	Mn	Si	Cr
0.04	0.66	0.4	17.0