

GI 113

Specifications

Classifications	SFA/AWS A 5.18 : appr. ER70S-3 EN 1668 : W2Si
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Typical Tensile Properties

Condition	Yield Strength	Tensile Strength	Elongation
As Welded	430 MPa	500 MPa	30 %

Typical Charpy V-Notch Properties

Condition	Testing Temperature	Impact Value
As Welded	+20 °C	160 J
As Welded	-40 °C	100 J
As Welded	-50 °C	80 J