

OK Band 309LNb ESW

OK Band 309LNb ESW is a stainless strip for single layer electroslag strip surfacing. Together with OK Flux 10.10 it produces a 347 type of weld deposit.

Specifications	
Classifications	EN ISO 14343-A : B 22 12 L Nb
Approvals	NAKS/HAKC : 30, 60 and 90 mm

Approvals are based on factory location. Please contact ESAB for more information.

Typical Wire Composition %							
C	Mn	Si	Ni	Cr	N	Nb	Ferrite FN
0.01	1.74	0.20	11.0	21.14	0.04	0.6	15