

OK Autrod 13.62

Low-alloyed and Ti-B micro-alloyed, however Mo-free copper-coated solid wire for Submerged Arc Welding. Especially for high dilution welds where low temperature impact toughness properties are required. Without Mo for relatively low hardness values in weld joints. For fine grained steels, pipeline steels, ship building steels, etc.

Specifications

Classifications

SFA/AWS A5.23 : EG
EN ISO 14171-A : SZ3TiB

Typical Wire Composition %

C	Mn	Si	Mo	Ti	B
0.07	1.55	0.28	0.01	0.14	0.013