

OK Tubrodur 58 S M

A tubular hardfacing wire for rebuilding and surfacing using the submerged arc welding process.

Specifications

Classifications	EN 14700 : T Fe6
Welding Current	DC+
Alloy Type	Martensitic steel weld metal

Typical Weld Metal Analysis %

C	Mn	Si	Cr	Mo
OK Flux 10.71				
0.45	1.61	0.68	5.2	1.25

Deposition Data

Diameter	Amps	Volts	Wire Feed Speed	Deposition Rate
3.0 mm	400-700 A	28-36 V	2.5-5.5 m/min	5.5-12.0 kg/h