

Exaton 22.15.3.L

Exaton 22.15.3.L is an austenitic filler material for joining stainless steels to carbon steels or low-alloy steels and for overlay welding. It is used for Submerged Arc Welding in combination with Exaton Flux 15W.

Specifications

Classifications

EN ISO 14343-A : S 23 12 2 L
SFA/AWS A5.9 : ER309LMo (mod)
EN 10088-1 : ~1.4435

Typical Wire Composition %

C	Mn	Si	S	P	Ni	Cr	Mo
<=0.025	1.5	0.4	<=0.015	<=0.025	15	21.5	2.7