

OK Autrod 410

A continuous solid welding wire of 13% Cr type. OK Autrod 410 is used for welding of similar martensitic and martensitic-ferritic steels in different applications. OK Autrod 410 can be used in combination with OK Flux 10.93.

Specifications

Classifications	SFA/AWS A5.9 : ER410
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Alloy Type	Martensitic-ferritic (13 % Cr)
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Typical Wire Composition %

C	Mn	Si	Cr
0.12	0.5	0.3	12.2