

OK Band 309LNb

OK Band 309LNb is a stainless welding strip designed for the submerged arc or electroslag welding process. Together with OK Flux 10.05 it produces a 309LNb type of weld deposit using SAW. In combination with OK Flux 10.14 it manufactures a 347 type of weld deposit using single layer electroslag strip cladding.

Specifications

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|-----------------|-------------------------------|
| Classifications | EN ISO 14343-A : B 23 12 L Nb |
| Approvals | VdTÜV : 12102 |

Approvals are based on factory location. Please contact ESAB for more information.

Typical Wire Composition %

| C | Mn | Si | Ni | Cr | N | Nb | Ferrite FN |
|------|------|------|------|-------|------|-----|------------|
| 0.01 | 1.98 | 0.23 | 12.5 | 23.83 | 0.03 | 0.7 | 23 |