

OK Autrod 13.64

Low-alloyed and Ti-B micro-alloyed, copper-coated solid wire for Submerged Arc Welding. Especially for high dilution welds where low temperature impact toughness properties are required. For fine grained steels, pipeline steels, ship building steels, etc.

Specifications

Classifications	SFA/AWS A5.23 : EA2TiB
	EN ISO 14171-A : S2MoTiB
Approvals	VdTÜV : 12103

Approvals are based on factory location. Please contact ESAB for more information.

Typical Wire Composition %

C	Mn	Si	Mo	Ti	B
0.07	1.22	0.28	0.49	0.14	0.013