

## OK Autrod 13.64

Low-alloyed and Ti-B micro-alloyed, copper-coated solid wire for Submerged Arc Welding. Especially for high dilution welds where low temperature impact toughness properties are required. For fine grained steels, pipeline steels, ship building steels, etc.

### Specifications

#### Classifications

SFA/AWS A5.23 : EA2TiB  
EN ISO 14171-A : S2MoTiB

#### Approvals

VdTÜV : 12103

Approvals are based on factory location. Please contact ESAB for more information.

### Typical Wire Composition %

C	Mn	Si	Mo	Ti	B
0.07	1.22	0.28	0.49	0.14	0.013