

OK Autrod 13.20 SC

OK Autrod 13.20SC is a Cr-, Mo-alloyed, copper-coated wire for Submerged Arc Welding. Very low level of impurities. X-factor (Bruscatto-) max. 11. With OK Flux 10.63 for highest toughness requirements also after Step-Cooling; very clean weld metal with X-factor max. 15. Mainly for creep resistant steels (2,25% Cr, 1% Mo).

Specifications	
Classifications	SFA/AWS A5.23 : EB3R
Approvals	CE : EN 13479 NAKS/HAKC : 3.2-4.0 mm VdTÜV : 12104

Approvals are based on factory location. Please contact ESAB for more information.

Typical Weld Metal Analysis %						
C	Mn	Si	S	P	Cr	Mo
0.10	0.63	0.16	0.004	0.01	2.30	1.00