

Tigrod 1450

Tigrod 1450 is highly resistant to chemical attack and weathering. The alloy has a small addition of titanium, which has a grainrefining effect, which reduces the cracking susceptibility. It has good welding characteristics. A desirable characteristic of the alloy is the bright finishes obtained by anodising. Non Heat treatable.

Specifications						
Classifications EN ISO 18273 : S AI 1450 (AI99,5Ti)						
Alloy Type	Al					
Shielding Gas	I1, I3 (EN ISO 14175)					

Typical Tensile Properties						
Condition Yield Strength		Tensile Strength	Elongation			
As Welded	40 MPa (6 ksi)	90 MPa (13 ksi)	35 %			

Typical Wire Composition %									
Mn	Si	Al	Cu	Ti	Zn	Fe			
0.02	0.02	99.8	0.01	0.12	0.01	0.16			