

Spoolarc 82 Tigrod

Spoolarc 82 is a premium quality, general purpose TIG rod subjected to stringent quality control procedures required for certification to Military, Lloyds, and ABS specifications. Spoolarc 82 is recommended for pressure vessel and pipe fabrication, HVAC duct work, and general carbon steel structural welding.

Specifications	
Classifications	AWS A5.18 : ER70S-3 H4
Approvals	B-G : 49A 2C G3 (ER49S-3) MIL-E-23765/1 70S-3 ABS : AWS A5.18: ER70S-3 H4 CWB CSA W48 : CSA CAN/CSA-ISO14341
Industry	Automotive Industrial and General Fabrication Pipeline Mobile Equipment HVAC

Approvals are based on factory location. Please contact ESAB for more information.

Typical Wire Composition %									
C	Mn	Si	S	P	Ni	Cr	Mo	V	Cu
0.09	1.18	0.58	0.007	0.011	0.02	0.03	0.01	0.004	0.16