

Spoolarc 53

Designed for single or multipass welding on carbon and low alloy steels. Provides higher strength deposits with moderate rust and mill scale tolerance. Produces good impact toughness. Applications include pressure vessel fabrication and offshore oil rig structures.

Specifications

Classifications	ASME SFA 5.17 : EH12K AWS A5.17 : EH12K
Industry	Automotive Agricultural Equipment Mobile Equipment Industrial and General Fabrication

Alloy Type	Carbon Manganese
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Typical Wire Composition %

C	Mn	Si	S	P
0.10	1.65	0.30	0.01	0.01