

## OK Tubrod 15.34

A metal cored 307L stainless steel cored wire for use with M13 shielding gas.

| Specifications         |                                                                                                                                     |
|------------------------|-------------------------------------------------------------------------------------------------------------------------------------|
| <b>Classifications</b> | EN 14700 : T Fe10<br>EN ISO 17633-A : T 18 8 Mn M M12 2<br>EN ISO 17633-A : T 18 8 Mn M M13 2<br>EN ISO 17633-A : T 18 8 Mn M M21 2 |
| <b>Approvals</b>       | CE : EN 13479<br>DB : 43.039.03<br>UKCA : EN 13479<br>VdTÜV : 04335                                                                 |

Approvals are based on factory location. Please contact ESAB for more information.

|                        |                              |
|------------------------|------------------------------|
| <b>Welding Current</b> | DC+                          |
| <b>Alloy Type</b>      | 307                          |
| <b>Shielding Gas</b>   | M12, M13, M21 (EN ISO 14175) |

| Deposition Data |           |         |                 |                 |
|-----------------|-----------|---------|-----------------|-----------------|
| Diameter        | Amps      | Volts   | Wire Feed Speed | Deposition Rate |
| 1.2 mm          | 150-350 A | 18-34 V | 5.3-16.4 m/min  | 2.2-7.0 kg/h    |